				/					Page 1
		Accept				s		1 18811181 8	
Start Qty: 12.00			Cust Item I Customer:	D:			Stop	'      <b>   </b>	
Plan:	Date:	Tooling:  SPC (Y/N):				R			646   11   11   12   646   15   15   15   15   15   15   15   1
Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
							······································		
Prog Rev:		0.00				_R_(C	)- <u>9-15</u>		<u> </u>
	Start Qty: 12.00  Req'd Qty: 12.00  Plan:  Operation Description  Revision Nbr  B  Memo Cut as per Prog Rev:	Start Qty: 12.00  Req'd Qty: 12.00  Plan: Date: Date:  Operation Description  Revision Nbr	Accept    Start Qty: 12.00	Accept    Accept	Accept    Accept	Accept    Accept	Accept    Accept   Start Qty: 12.00   Cust Item ID: Customer:    Plan:	Accept  Accept  Start Qty: 12.00  Req'd Qty: 12.00  Date: SPC (Y/N): Date: Stop  Operation Description  Revision Nbr  B  One of the program o	Accept    Accept

0.00

0.00

B10-9-15

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

W/O:			W	ORK ORDER CHANG	GES					
DATE	STEP	PRO	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No:		PAR #:	Fault Cate	gory:	NCF	R: Yes I	No <b>DQ</b>	A:	Date:	
	Re	esolution:	Dispositio	n:	QA:	N/C Clo	sed:		Date: _	
NCR:			WORK ORD	ER NON-CONFORM	ANCE	(NCR	)			
	OTED	Description of NC			tion B		Verific	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Secti		Chief Eng	QC Inspector
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#### Work Order ID 61836

Tuesday, September 07, 2010 3:18:19 PM



Page 2

Item ID:

D3912-5

Accept

Setup Start

Stop

**Revision ID:** 

**Start Date:** 

Item Name: Evebolt Plate

Required Date: 9/13/2010

9/7/2010

**Start Qty: 12.00** Req'd Qty: 12.00

**Cust Item ID: Customer:** 

Reference:

Approvals:

Process Plan:

Date:

**Tooling:** 

Date:

Start Run



QC:

Date:

SPC (Y/N):

Set Up/

Date:\_\_\_\_ Tool ID

Tool # Plan

Code

Accept Qty

Reject Qty

Stop

Reject Insp. Number Stamp

Sequence ID/

Work Center ID 120

Quality Control

Operation Description

QC8- Inspect parts - second check

Memo

Run Hours

Enloslis

130

Packaging Packaging

Identify as per dwg & Stock Location:

0.00

Memo

0.00

140

QC21- Final Inspection - Work Order Release

0.00

Quality Control

Memo

0.00

-10 69/15/E

W/O:			W	ORK ORDER CHANG	GES		. 15 16.01			
DATE	STEP	PRO	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Cate	gory:	_ NCF	R: Yes	No <b>DQ</b>	<b>A</b> :	_ Date: _	
	R	esolution:	Dispositio	on:	QA:	N/C CIG	osed:		Date: _	
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DATE	STEP	Description of NC			tion B		Verific	ation	Approval	QC Inspector  Approval
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								<u> </u>		

Page 1

#### **Picklist Print**

Tuesday, September 07, 2010 3:18:23 PM

Work Order ID: 61836

Parent Item:

D3912-5

Parent Item Name: Eyebolt Plate



Start Date: 9/7/2010

Required Date: 9/13/2010

**Start Qty: 12.00** 

Required Qty: 12.00

Comments:

IPP RevA: new issue DD 09.11.17 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S11GA		Purchased	No			100	sf	68.7423	0.05125	0.647368	1.		
										(	B 10	-9-14	

304/316 0.125 Sheet

 Location
 Loc Oty
 Loc Code

 MAT
 68.7423

114799 : . 68.7423

114799



W/O:			W	ORK ORDER CHANGI	ES			
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Part No	•	PAR #:	Fault Cat	egory:	NCR: Yes	No <b>DQA</b> :	Date: _	
	R	esolution:	Dispositi	on:	QA: N/C CIO	osed:	Date: _	
NCR:		V	ORK ORE	DER NON-CONFORMA	NCE (NCR	)		
	CTED	Description of NC		Corrective Action Section		Verification	Approval	Approval Chief Eng  Approval QC Inspector
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
		·						
					:			

DART AEROSPACE LTD	Work Order:	11/836
		<i>U</i>
Description: Eyebolt Plate	Part Number:	D3912-5
Inspection Dwg: D3912 Rev: B		Page 1 of 1

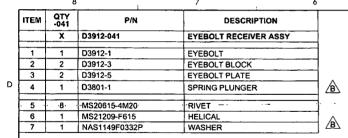
#### FIRST ARTICLE INSPECTION CHECKLIST

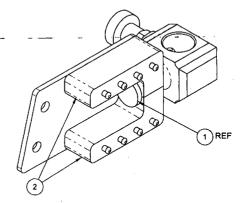
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
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Ø0.257	+0.006-0.001	358	8		V	
0.38	+/-0.030	,378	<u>ک</u>		ν	
1.500	+/-0.010	1,499	8		V	
0.500 Pitch	+/-0.010	. 500	2		V	
3.15	+/-0.030	3,15	٧		V	
0.375	+/-0.010	379	ير		V	
0.517	+/-0.010	,516	y		V	
1.000	+/-0.010	,999	1		ν	
3.65	+/-0.030	3.652	7		ν	
1.500	+0.020/-0.000	1.496	1/2		γ	
0.25	+/-0.030	249	ملاً		V	
2.00	+/-0.030	P60.C	7		V	
0.125	+/-0.010	118	*		γ	
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		31				

Measured by:	B	Audited by:	Preliminary Approval:
Date:	10-9-15	Date: (0(05/1)	Date:

Rev	Date	Change	Revis	ed b	y	Approved
Α	10.06.07	New Issue	KJ		۸	
В	10.08.09	Dwg Rev updated	KJ	90	1	
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W/O:			W	ORK ORDER CHANG	GES		******			
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	R	esolution:							Date:	-
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SHOP COPY RUTURNITO ENCINERRIEG UNCONTROLLED COMY SUBJECT TO AMENDMENT WITHOUT MYSTER

SUPPLEMENTAL ISO VIEW (EYEBOLT PLATE REMOVED TO SHOW INTERIOR FEATURES)

#### **D3912-041 EYEBOLT RECEIVER ASSY**

5 ) 8X

1) MATERIAL: N/A

2) FINISH: NONE

2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: NIA
6) IDENTIFICATION: IDENTIFY WITH DART PIN D3912-041 USING
7) WEIGHT DAMA FINE POINT PERMANENT INK MARKER

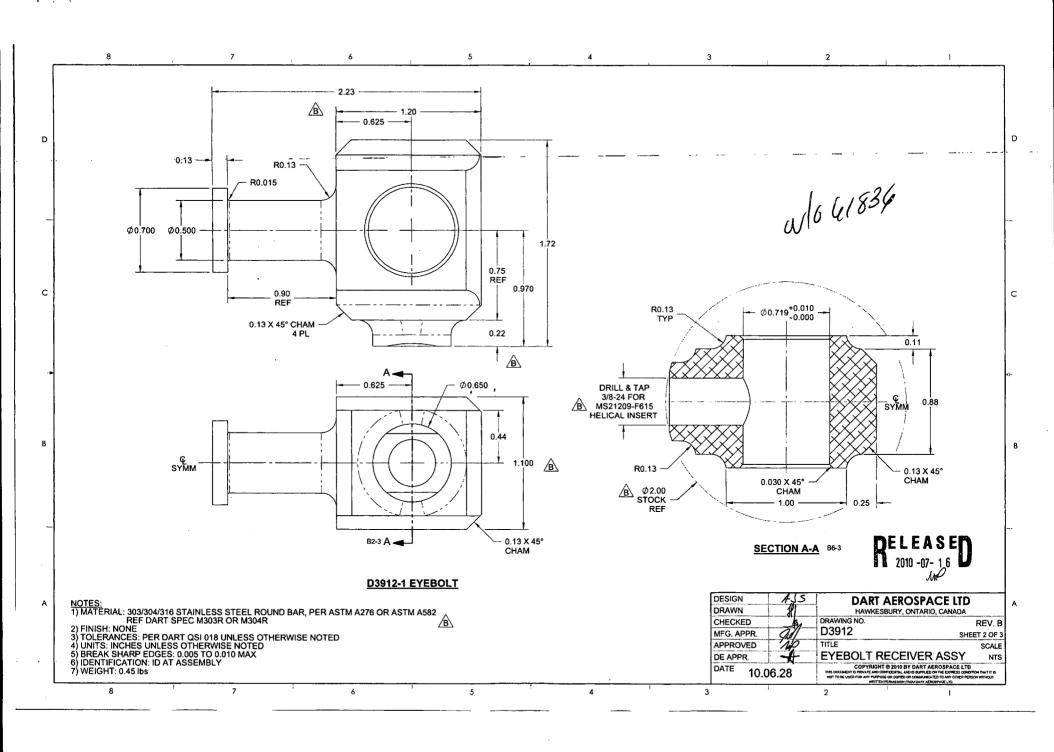
7) WEIGHT -041: 1.58 lbs

D3801-1 WAS D3810-1 SPRING PLUNGER; D4028-041 RMV; MS21209-F615 WAS MS21209-G610 HELICAL; (1) WASHER NAS1149C0663R ADDED; BOSS ADDED TO D3912-1. 10.06.28 Α NEW ISSUE 10.03.04 REV. DESCRIPTION DATE DESIGN DART AEROSPACE LTD DRAWN HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. B D3912 MFG. APPR. SHEET 1 OF 3 APPROVED TITLE SCALE EYEBOLT RECEIVER ASSY DE APPR. NTS COPYRIGHT © 2010 BY DART AEROSPACE LTD 10.06.28

3

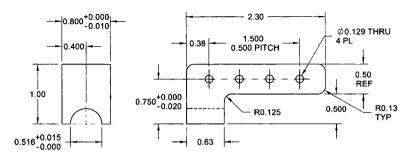
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DATE	STEP	Description of NC		Corrective Action Section		Verifica	tion	Approval	Approval
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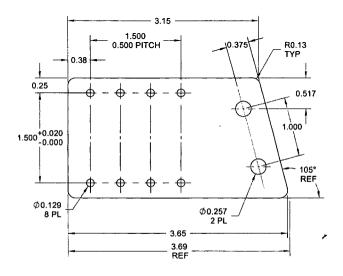


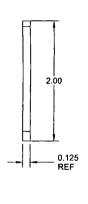
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W/O:			V	ORK ORDER CH	ANGES	3				
DATE	STEP	PROC	CEDURE CH	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No		PAR #:								
	R	esolution:								
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W 10 41834



#### **D3912-3 EYEBOLT BLOCK**





#### D3912-5 EYEBOLT PLATE

Amer.

NOTES:
1) MATERIAL -3: 303/304/316 STAINLESS STEEL BAR, PER ASTM A276
REF DART SPEC M303B OR M304B
· · · · · · · · · · · · · · · · · · ·

-5: 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B, 0.125 THK PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME 5A240 REF DART SPEC M303S11GA OR M304S11GA

D

С

Α

2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: ID AT ASSEMBLY
7) WEIGHT -3: 0.30 lbs
-5: 0.24 lbs

DESIGN	ASS	DART AEROSPACE LTD	)		
DRAWN	181	HAWKESBURY, ONTARIO, CANADA			
CHECKED	-40	DRAWING NO.	REV. B		
MFG. APPR.	Gill.	D3912 <sub>SH</sub>	EET 3 OF 3		
APPROVED	143	TITLE	SCALE		
DE APPR.		EYEBOLT RECEIVER ASSY	NTS		
DATE 10.0	06.28	COPYRIGHT © 2010 BY DART AEROSPACE LTG THIS GOCUMENT IS PRIVATE AND CONFEDENTIAL AND IS SPECIAL ON THE EXPRESS COM NOT TO BE USED FOR ANY PURPOSE OR COPED ON COMMUNICATED TO ANY OTHER PE	OTTON THAT IT IS		

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